

MODEL

flansch_ultem

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PROFILE

MF_Sabic_Ultem_9085_v2.0 (modified)

INFILL

30% Rectilinear

FILAMENT SPOOL #

1193979010

LAYER HEIGHT

0.25 mm

TOP / BOTTOM LAYERS

4 / 2

PRINTED BY

Dirk Olbert

DEFAULT SPEED

28 mm/s

PERIMETERS

3

